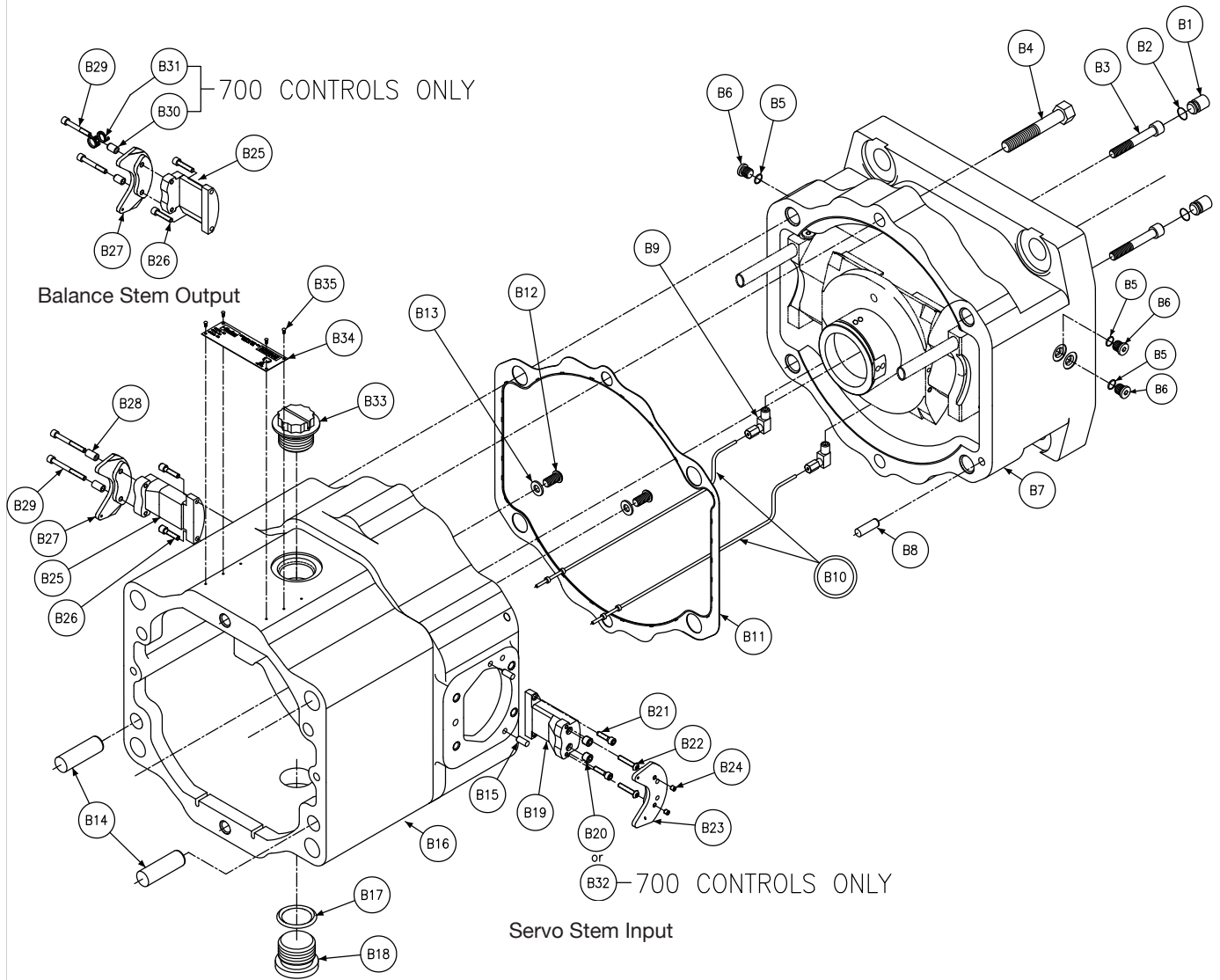


Pump Type
P/X/S/L/R
Motor Type
H/V/L/R



Note: Above view shows input on "A" side of pump.

Section View - B - Housing, Mtg. Flange & Stem Assembly

Balloon #	Pump/Motor	Displacement	Type	Seal Code	Item #	Description	Qty
B1	P/M	24/30	**	**	033-57475-0	PLUG	2
B2	P/M	24/30	**	1	671-00111-0	O RING	2
				4	674-00111-0		
				5	675-00111-0		
B3	P/M	24/30	**	**	358-16260-0	SHCS 3/8-16UNC x 2 1/4	2
B4	P/M	24/30	**	**	306-40009-0	SHCS 5/8-11UNC x 3	2
B5	P/M	24/30	**	1	691-00904-0	O RING	3
				4	694-00904-0		
				5	695-00904-0		
B6	P/M	24/30	**	**	488-35001-0	PLUG	3
B7	P/M	24/30	**	**	033-91137-0	MOUNTING FLANGE	1
B8	P/M	24/30	**	**	324-22416-0	DOWEL PIN 3/8 x 1	1
B9	P/M	24/30	**	**	473-15041-0	FITTING ELBOW	2
B10	P/M	24	**	**	S13-44469-0	PRESSURE FEED TUBE	2
		30	**	**	S23-12172-0		
B11	P/M	24/30	**	**	033-91082-0	GASKET MTG. FLG.	1
B12	P/M	24/30	**	**	353-25088-0	SHCS 5/16-18 UNC x 5/8	2
B13	P/M	24/30	**	**	345-10020-0	WASHER 11/32	2
B14	P/M	24/30	**	**	324-24832-0	PIN 3/4 DIA x 2.00	2
B15	P/M	24/30	**	**	324-21608-0	PIN 1/4 x 1/2	4
B16	P/M	24	**	**	033-57150-0	HOUSING	1
		30	**	**	033-57925-0		
B17	P/M	24/30	**	1	691-00920-0	O RING	1
				4	694-00920-0		
				5	695-00920-0		
B18	P/M	24/30	**	**	488-35019-0	PLUG	1
B19	P/M	24/30	**	**	033-91256-0	SERVO STEM	1
B20	P/M	24/30	**	**	033-70819-0	ORIFICE .062	2
B21	P/M	24/30	**	**	358-10120-0	SHCS #10-24 UNC x 3/4	2
B22	P/M	24/30	**	**	353-25023-0	BHCS 10-24UNC x1/2	2
B23	P/M	24/30	**	**	033-53874-0	SERVO PLATE	1
B24	P/M	24/30	**	**	312-09032-0	S SET 10-32 UNF x 3/16	2
B25	P/M	24/30	**	**	033-71774-0	BALANCE STEM	1
B26	P/M	24/30	**	**	358-10120-0	SHCS #10-24 UNC x 3/4	2

Continued on next page.

Balloon #	Pump/Motor	Displacement	Type	Seal Code	Item #	Description	Qty
B27	P/M	24/30	**	**	033-70546-0	BALANCE PLATE	1
B28	P/M	24/30	**	**	033-71247-0	SPACER	2
B29	P/M	24/30	**	**	359-09180-0	SHCS 10-32 UNF x 1 1/4	2
B30	P/M	24/30	**	**	033-57270-0	SPACER	2
B31	P/M	24/30	**	**	033-57271-0	FEEDBACK SPRING	1
B32	P/M	24/30	**	**	033-93765-0	ORIFICE .043	2
B33	P/M	24/30	**	**	449-00020-0	SHIPPING PLUG	1
B34	P	24/30	**	**	033-71907-0	NAMEPLATE	1
	M	24/30	**	**	033-71908-0		
B35	P/M	24/30	**	**	320-10203-0	DRIVE SCREW	4

Stem Kits	
Input Stem Kits Include the Following: B19, B20, B21, B22, B23 and B24	
Input Stem Kits for 700 Control Include the Following: B19, B21, B22, B23, B24 and B32	
Output Stem Kits Include the Following: B21, B25, B27, B28 and B29	
Output Stem Kits for 700 Control Include the Following: B21, B25, B27, B29, B30 and B31	
	Part Number
Motor and Pump 24/30 Input Stem Kit	S23-15110-0
Motor and Pump 24/30 Output Stem Kit	S23-03950-0
Pump 24/30 Input Stem Kit for 700 Control	S23-03951-0
Pump 24/30 Output Stem Kit for 700 Control	S23-03949-0